



DESIGN <i>HE</i>	DRAWN BY <i>JS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HE</i>	APPROVED <i>JS</i>	DRAWING NO. DSI 9117	REV. A SHEET 1 OF 2
DATE 98.11.25		TITLE AS350/355 LITTER KIT	SCALE NTS
A	98.11.25	NEW ISSUE	

DART SERVICE INSTRUCTION

AMEND INSTALLATION DRAWING D350-616 REV. B
& INSTALLATION INSTRUCTIONS IIN-D350-616 REV. A

CANADIAN STA: SH96-10
US FAA STC: SR00405NY

AIRCRAFT EQUIPPED WITH A SLIDING DOOR CAN BE MODIFIED AS OUTLINED TO BE
COMPATIBLE WITH D350-616-011 LITTER KIT.

- (1) TRIM D2344 DECK PLATE TO WITHIN 0.05" OF THE DOOR RAIL AS SHOWN IN FIGURES 1 & 2. TOUCH UP WITH ZINC CHROMATE PRIMER OR PAINT AS REQUIRED.
- (2) DRILL FOUR 0.128" DIAMETER HOLES IN D2344 DECK PLATE AS SHOWN IN FIGURE 2. TOUCH UP WITH ZINC CHROMATE PRIMER OR PAINT AS REQUIRED. ATTACH D2344 DECK PLATE PER IIN-D350-616 REV. A. IN THE FOUR DRILLED HOLES, FASTEN TO AIRCRAFT FLOOR SKIN WITH AN ADDITIONAL FOUR MS20426AD4-5 BLIND RIVETS.
- (3) TRIM FAIRING AS SHOWN IN FIGURE 2.

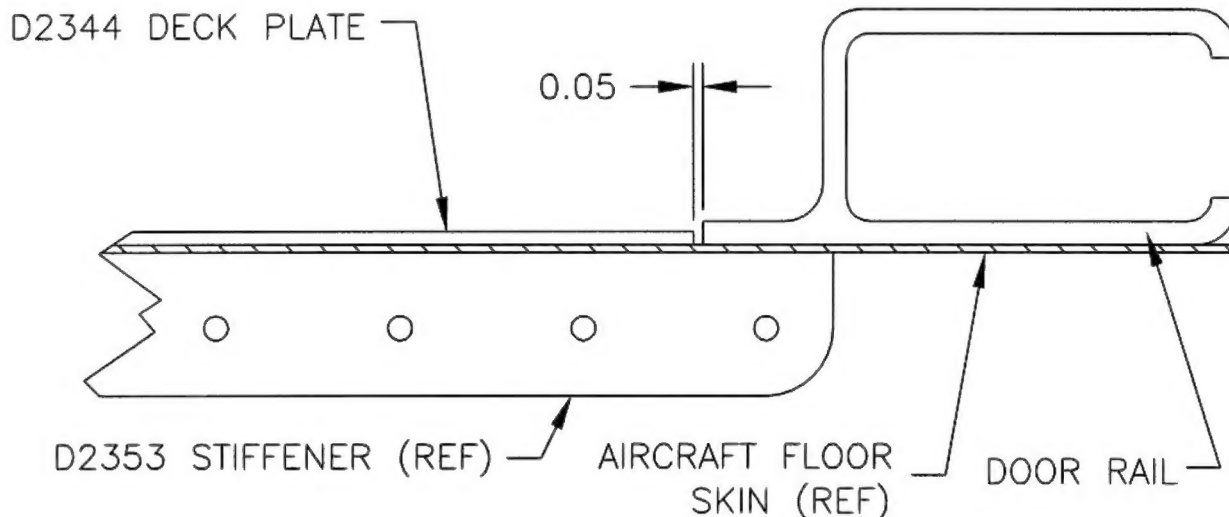


FIGURE 1
VIEW LOOKING AFT



DESIGN <i>KE</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>CP</i>	DRAWING NO. DSI 9117	REV. A SHEET 2 OF 2
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